

ESS DEE Rx APERITIF

Technical Data Sheet

S.N.	Parameter	Method	Unit	Foil + Coating
1	Temper	----	----	Soft
2	Foil alloy	----	----	AA 8011
3	Toxicity	USP	----	Non - Toxic
4	Thickness of Aluminium Foil	EN-546-3	Micron	As Per Customer Specification
5	Foil GSM	Industry Standard	Gms/sq. mtr.	As Per Customer Specification
6	Type of Coating Lacquer Medium	Industry Standard	Gms/sq. mtr.	PP / PS Lacquer
7	Lacquer Coating weight	Industry Standard	Gms/sq. mtr.	As Per Customer Specification
8	Ink coating weight	Industry Standard	Gms/sq. mtr.	2 - 3 / As Per Customer Specification
9	Sealing Surface	----	----	Lacquer coated side of foil
10	Sealing Strength	Industry Standard	Gms/15mm (min)	550
11	Foil Finish	----	----	Matt / Bright
12	Colour shade	Industry Standard	ΔE /Visual	As per standard
13	Text & Design	----	----	As per design / Artwork.
14	Repeat Length	Industry Standard	mm	As Per The Artwork
15	Ink Adhesion test	EDAL/ATM/08	----	As per acceptance test method

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16	Odour test	EDAL/ATM/11	----	As per acceptance test method
17	Scuff test	Industry Standard	50 Rubs at 2 Psi	Passes
18	Joints Per Reel	----	----	As per Customer Specification
19	Type of Tape & colour used for Joint	----	----	Paper Tape / BOPP Tape (Colour as per requirement)
20	Core Type	----	----	As per requirement
21	Core ID	----	mm	76mm ± 0.5mm
22	Width Tolerance	----	mm	± 0.5mm
23	OD / Length Of Reel	----	mm/mtrs	As per works order
24	Type of packing	----	----	Corrugated cartons / wooden case / Pallets
25	Printed Designs	----	----	Customer to specify unwinding direction and supply artwork/design of printed designs with colour scheme

- Storage and handling instructions are important to achieve best result in ambient room temperature. Avoid direct sunlight.
- Above-mentioned specifications are standard specifications. We also offer tailor made specifications as per customer's requirement i.e. different combinations of foil (thickness) and heat seal lacquer (GSM).